

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Description: Tetramethylammonium hydroxide, 25% w/w aqueous solution, Electronic Grade
Cat No. : 20932
Synonyms N,N,N-Trimethylmethanaminium hydroxide.
EC No 200-882-9

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Laboratory chemicals
Sector of use SU3 - Industrial uses: Uses of substances as such or in preparations at industrial sites
Product category PC21 - Laboratory chemicals
Process categories PROC15 - Use as a laboratory reagent
Environmental release category ERC6a - Industrial use resulting in manufacture of another substance (use of intermediates)
Uses advised against No Information available

1.3. Details of the supplier of the safety data sheet

Company Avocado Research Chemicals Ltd.
(Part of Thermo Fisher Scientific)
Shore Road, Heysham
Lancashire, LA3 2XY,
United Kingdom
Office Tel: +44 (0) 1524 850506
Office Fax: +44 (0) 1524 850608

E-mail address begel.sdsdesk@thermofisher.com

1.4. Emergency telephone number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11
Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99
CHEMTREC Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

Poison Centre - Emergency information services **Ireland** : National Poisons Information Centre (NPIC) -
01 809 2166 (8am-10pm, 7 days a week)
Malta : +356 2395 2000
Cyprus : +357 2240 5611

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

GHS Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567

Physical hazards

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Based on available data, the classification criteria are not met

Health hazards

Acute oral toxicity	Category 2 (H300)
Acute dermal toxicity	Category 1 (H310)
Skin Corrosion/Irritation	Category 1 (H314) B
Serious Eye Damage/Eye Irritation	Category 1 (H318)
Specific target organ toxicity - (single exposure)	Category 1 (H370)
Specific target organ toxicity - (repeated exposure)	Category 1 (H372)

Environmental hazards

Chronic aquatic toxicity	Category 2 (H411)
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Full text of Hazard Statements: see section 16

2.2. Label elements



Signal Word

Danger

Hazard Statements

- H314 - Causes severe skin burns and eye damage
- H370 - Causes damage to organs
- H372 - Causes damage to organs through prolonged or repeated exposure
- H411 - Toxic to aquatic life with long lasting effects
- H300 + H310 - Fatal if swallowed or in contact with skin

Precautionary Statements

- P310 - Immediately call a POISON CENTER or doctor/physician
- P361 + P364 - Take off immediately all contaminated clothing and wash it before reuse
- P280 - Wear protective gloves/protective clothing/eye protection/face protection
- P301 + P330 + P331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting
- P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower
- P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

2.3. Other hazards

This product does not contain any known or suspected endocrine disruptors

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2. Mixtures

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Component	CAS No	EC No	Weight %	GHS Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567
Water	7732-18-5	231-791-2	75	-
Tetramethylammonium hydroxide	75-59-2	EEC No. 200-882-9	25	Acute Tox. 2 (H300) Acute Tox. 1 (H310) Skin Corr. 1B (H314) Eye Dam. 1 (H318) STOT SE 1 (H370) STOT RE 1 (H372) Aquatic Chronic 2 (H411)

Components	Reach Registration Number
Tetramethylammonium hydroxide	01-2119970562-34

Full text of Hazard Statements: see section 16

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

General Advice	Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.
Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. Immediate medical attention is required.
Ingestion	Do NOT induce vomiting. Call a physician or poison control center immediately.
Inhalation	If not breathing, give artificial respiration. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Remove to fresh air. Immediate medical attention is required.
Self-Protection of the First Aider	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

4.2. Most important symptoms and effects, both acute and delayed

Causes burns by all exposure routes. Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

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Suitable Extinguishing Media

Carbon dioxide (CO₂). Dry chemical. Chemical foam. CO₂, dry chemical, dry sand, alcohol-resistant foam.

Extinguishing media which must not be used for safety reasons

No information available.

5.2. Special hazards arising from the substance or mixture

Thermal decomposition can lead to release of irritating gases and vapors. The product causes burns of eyes, skin and mucous membranes.

Hazardous Combustion Products

Nitrogen oxides (NO_x), Carbon monoxide (CO), Carbon dioxide (CO₂), Ammonia, Amines, Thermal decomposition can lead to release of irritating gases and vapors, Methanol.

5.3. Advice for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment as required. Ensure adequate ventilation. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

6.2. Environmental precautions

Do not flush into surface water or sanitary sewer system.

6.3. Methods and material for containment and cleaning up

Keep in suitable, closed containers for disposal. Soak up with inert absorbent material.

6.4. Reference to other sections

Refer to protective measures listed in Sections 8 and 13.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Do not get in eyes, on skin, or on clothing. Wear personal protective equipment/face protection. Use only under a chemical fume hood. Do not breathe mist/vapors/spray. Do not ingest. If swallowed then seek immediate medical assistance.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Corrosives area. To maintain product quality Store under an inert atmosphere. Keep containers tightly closed in a dry, cool and well-ventilated place. Keep in properly labeled containers.

Technical Rules for Hazardous Substances (TRGS) 510
Storage Class (LGK) (Germany)

Class 6.1A

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7.3. Specific end use(s)

Use in laboratories

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure limits

This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

Biological limit values

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

Derived No Effect Level (DNEL) / Derived Minimum Effect Level (DMEL)

See table for values

Component	Acute effects local (Dermal)	Acute effects systemic (Dermal)	Chronic effects local (Dermal)	Chronic effects systemic (Dermal)
Tetramethylammonium hydroxide 75-59-2 (25)			DNEL = 6.25µg/cm ²	DNEL = 0.14mg/kg bw/day

Component	Acute effects local (Inhalation)	Acute effects systemic (Inhalation)	Chronic effects local (Inhalation)	Chronic effects systemic (Inhalation)
Tetramethylammonium hydroxide 75-59-2 (25)				DNEL = 0.49mg/m ³

Predicted No Effect Concentration (PNEC)

See values below.

Component	Fresh water	Fresh water sediment	Water Intermittent	Microorganisms in sewage treatment	Soil (Agriculture)
Tetramethylammonium hydroxide 75-59-2 (25)	PNEC = 0.5µg/L	PNEC = 30µg/kg sediment dw	PNEC = 30µg/L	PNEC = 5mg/L	PNEC = 5.7µg/kg soil dw

Component	Marine water	Marine water sediment	Marine water intermittent	Food chain	Air
Tetramethylammonium hydroxide 75-59-2 (25)	PNEC = 0.05µg/L	PNEC = 3µg/kg sediment dw			

8.2. Exposure controls

Engineering Measures

Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location.

Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or

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equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source

Personal protective equipment

Eye Protection Goggles (European standard - EN 166)

Hand Protection Protective gloves

Glove material	Breakthrough time	Glove thickness	EU standard	Glove comments
Natural rubber	See manufacturers recommendations	-	EN 374	(minimum requirement)
Nitrile rubber				
Neoprene				
PVC				

Skin and body protection Wear appropriate protective gloves and clothing to prevent skin exposure. Impervious clothing. Chemical resistant apron. Boots. Impervious gloves.

Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. (Refer to manufacturer/supplier for information)

Ensure gloves are suitable for the task: Chemical compatibility, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

Respiratory Protection When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. To protect the wearer, respiratory protective equipment must be the correct fit and be used and maintained properly

Large scale/emergency use Use a NIOSH/MSHA or European Standard EN 136 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced
Recommended Filter type: Organic gases and vapours filter Type A Brown conforming to EN14387

Small scale/Laboratory use Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.
Recommended half mask:- Valve filtering: EN405; or; Half mask: EN140; plus filter, EN 141
When RPE is used a face piece Fit Test should be conducted

Environmental exposure controls Prevent product from entering drains. Do not allow material to contaminate ground water system.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical State	Liquid	
Appearance	Yellow	
Odor	Ammonia-like	
Odor Threshold	No data available	
Melting Point/Range	-25 °C / -13 °F	
Softening Point	No data available	
Boiling Point/Range	102 °C / 215.6 °F	@ 760 mmHg
Flammability (liquid)	No data available	
Flammability (solid,gas)	Not applicable	Liquid
Explosion Limits	No data available	
Flash Point	> 95 °C / > 203 °F	Method - No information available
Autoignition Temperature	No data available	

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Decomposition Temperature	No data available	
pH	> 13	
Viscosity	3.13 cP (19°C)	
Water Solubility	Soluble	
Solubility in other solvents	No information available	
Partition Coefficient (n-octanol/water)		
Component	log Pow	
Tetramethylammonium hydroxide	-1.4	
Vapor Pressure	16 mmHg (25°C)	
Density / Specific Gravity	1.014	
Bulk Density	Not applicable	Liquid
Vapor Density	No data available	(Air = 1.0)
Particle characteristics	Not applicable (liquid)	

9.2. Other information

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

None known, based on information available

10.2. Chemical stability

Air sensitive. Absorbs carbon dioxide from the air.

10.3. Possibility of hazardous reactions

Hazardous Polymerization

Hazardous polymerization does not occur.

Hazardous Reactions

None under normal processing.

10.4. Conditions to avoid

Temperatures above 100°C. Exposure to air. Absorbs carbon dioxide from the air. Incompatible products.

10.5. Incompatible materials

Strong oxidizing agents. Strong acids. Metals. Carbon dioxide (CO₂).

10.6. Hazardous decomposition products

Nitrogen oxides (NO_x). Carbon monoxide (CO). Carbon dioxide (CO₂). Ammonia. Amines. Thermal decomposition can lead to release of irritating gases and vapors. Methanol.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Product Information

(a) acute toxicity;

Oral	Category 2
Dermal	Category 1
Inhalation	Based on available data, the classification criteria are not met

Toxicology data for the components

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Water	-	-	-
Tetramethylammonium hydroxide	LD50 34 - 50 mg/kg (Rat)	25-50 mg/kg (Rabbit)	-

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(b) skin corrosion/irritation; Category 1 B

(c) serious eye damage/irritation; Category 1

(d) respiratory or skin sensitization;

Respiratory No data available
Skin No data available

(e) germ cell mutagenicity; No data available
Not mutagenic in AMES Test

(f) carcinogenicity; No data available
There are no known carcinogenic chemicals in this product.

(g) reproductive toxicity; No data available

(h) STOT-single exposure; Category 1
Results / Target organs Central nervous system (CNS).

(i) STOT-repeated exposure; Category 1
Route of exposure Dermal
Target Organs Liver, Thymus.

(j) aspiration hazard; Based on available data, the classification criteria are not met

Symptoms / effects, both acute and delayed Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation.

11.2. Information on other hazards

Endocrine Disrupting Properties Assess endocrine disrupting properties for human health. This product does not contain any known or suspected endocrine disruptors.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity effects Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. The product contains following substances which are hazardous for the environment.

12.2. Persistence and degradability

Persistence Readily biodegradable
Soluble in water, Persistence is unlikely, based on information available.
Degradation in sewage Contains substances known to be hazardous to the environment or not degradable in waste

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treatment plant water treatment plants.

12.3. Bioaccumulative potential Bioaccumulation is unlikely

Component	log Pow	Bioconcentration factor (BCF)
Tetramethylammonium hydroxide	-1.4	No data available

12.4. Mobility in soil The product is water soluble, and may spread in water systems. Will likely be mobile in the environment due to its water solubility. Highly mobile in soils

12.5. Results of PBT and vPvB assessment No data available for assessment.

12.6. Endocrine disrupting properties
Endocrine Disruptor Information This product does not contain any known or suspected endocrine disruptors

12.7. Other adverse effects
Persistent Organic Pollutant This product does not contain any known or suspected substance
Ozone Depletion Potential This product does not contain any known or suspected substance

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from Residues/Unused Products Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations.

Contaminated Packaging Dispose of this container to hazardous or special waste collection point.

European Waste Catalogue (EWC) According to the European Waste Catalog, Waste Codes are not product specific, but application specific.

Other Information Do not flush to sewer. Waste codes should be assigned by the user based on the application for which the product was used. Do not empty into drains. Large amounts will affect pH and harm aquatic organisms. Solutions with high pH-value must be neutralized before discharge. Do not let this chemical enter the environment.

SECTION 14: TRANSPORT INFORMATION

IMDG/IMO

14.1. UN number UN1835
14.2. UN proper shipping name TETRAMETHYLAMMONIUM HYDROXIDE SOLUTION
14.3. Transport hazard class(es) 8
14.4. Packing group II

ADR

14.1. UN number UN1835
14.2. UN proper shipping name TETRAMETHYLAMMONIUM HYDROXIDE SOLUTION
14.3. Transport hazard class(es) 8

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14.4. Packing group II

IATA

14.1. UN number UN1835
14.2. UN proper shipping name TETRAMETHYLAMMONIUM HYDROXIDE, SOLUTION
14.3. Transport hazard class(es) 8
14.4. Packing group II

14.5. Environmental hazards Dangerous for the environment
 Product is a marine pollutant according to the criteria set by IMDG/IMO

14.6. Special precautions for user No special precautions required.

14.7. Maritime transport in bulk according to IMO instruments Not applicable, packaged goods

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

China, X = listed, Australia, U.S.A. (TSCA), Canada (DSL/NDSL), Europe (EINECS/ELINCS/NLP), Australia (AICS), Korea (KECL), China (IECSC), Japan (ENCS), Philippines (PICCS), Taiwan (TCSI), Japan (ISHL), New Zealand (NZIoC), Japan (ISHL). US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

Component	CAS No	EINECS	ELINCS	NLP	IECSC	TCSI	KECL	ENCS	ISHL
Water	7732-18-5	231-791-2	-	-	X	X	KE-35400	X	-
Tetramethylammonium hydroxide	75-59-2	200-882-9	-	-	X	X	KE-33550	X	X

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	DSL	NDSL	AICS	NZIoC	PICCS
Water	7732-18-5	X	ACTIVE	X	-	X	X	X
Tetramethylammonium hydroxide	75-59-2	X	ACTIVE	X	-	X	X	X

Legend: X - Listed ' - Not Listed **KECL** - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)

Authorisation/Restrictions according to EU REACH Not applicable

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
Water	7732-18-5	-	-	-
Tetramethylammonium hydroxide	75-59-2	-	-	-

Seveso III Directive (2012/18/EC)

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements
Water	7732-18-5	Not applicable	Not applicable
Tetramethylammonium hydroxide	75-59-2	Not applicable	Not applicable

Safety, health and environmental regulations/legislation specific for the substance or mixture

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Component	CAS No	OECD HPV	Restriction of Hazardous Substances (RoHS)	Basel Convention (Hazardous Waste)
Water	7732-18-5	Listed	Not applicable	Not applicable
Tetramethylammonium hydroxide	75-59-2	Listed	Not applicable	Not applicable

Regulation (EC) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of dangerous chemicals

Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?

Not applicable

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work .

National Regulations

UK - Take note of Control of Substances Hazardous to Health Regulations (COSHH) 2002 and 2005 Amendment

WGK Classification Water endangering class = 3 (self classification)

Component	Germany - Water Classification (AwSV)	Germany - TA-Luft Class
Tetramethylammonium hydroxide	WGK3	

15.2. Chemical safety assessment

Chemical Safety Assessment/Reports (CSA/CSR) are not required for mixtures

SECTION 16: OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3

H300 - Fatal if swallowed
H310 - Fatal in contact with skin
H314 - Causes severe skin burns and eye damage
H318 - Causes serious eye damage
H370 - Causes damage to organs
H372 - Causes damage to organs through prolonged or repeated exposure
H411 - Toxic to aquatic life with long lasting effects

Legend

CAS - Chemical Abstracts Service

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

IECSC - Chinese Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

ENCS - Japanese Existing and New Chemical Substances

AICS - Australian Inventory of Chemical Substances

NZIoC - New Zealand Inventory of Chemicals

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WEL - Workplace Exposure Limit

ACGIH - American Conference of Governmental Industrial Hygienists

DNEL - Derived No Effect Level

RPE - Respiratory Protective Equipment

LC50 - Lethal Concentration 50%

NOEC - No Observed Effect Concentration

PBT - Persistent, Bioaccumulative, Toxic

TWA - Time Weighted Average

IARC - International Agency for Research on Cancer

Predicted No Effect Concentration (PNEC)

LD50 - Lethal Dose 50%

EC50 - Effective Concentration 50%

POW - Partition coefficient Octanol:Water

vPvB - very Persistent, very Bioaccumulative

ADR - European Agreement Concerning the International Carriage of Dangerous Goods by Road

IMO/IMDG - International Maritime Organization/International Maritime Dangerous Goods Code

OECD - Organisation for Economic Co-operation and Development

BCF - Bioconcentration factor

ICAO/IATA - International Civil Aviation Organization/International Air Transport Association

MARPOL - International Convention for the Prevention of Pollution from Ships

ATE - Acute Toxicity Estimate

VOC - (Volatile Organic Compound)

Key literature references and sources for data

<https://echa.europa.eu/information-on-chemicals>

Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:

Physical hazards On basis of test data

Health Hazards Calculation method

Environmental hazards Calculation method

Training Advice

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene.

First aid for chemical exposure, including the use of eye wash and safety showers.

Use of personal protective equipment, covering appropriate selection, compatibility, breakthrough thresholds, care, maintenance, fit and standards.

Chemical incident response training.

Prepared By Health, Safety and Environmental Department

Creation Date 09-Apr-2010

Revision Date 01-Oct-2025

Revision Summary SDS sections updated.

This safety data sheet complies with Regulation UK SI 2019/758 and UK SI 2020/1577 as amended.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of Safety Data Sheet